

algae@work™

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A new paradigm for biofuels,  
biofeedstocks, and climate change  
mitigation and adaptation

# **Low-Carbon Fossil Power Generation The Algae-Oxyfuel Synergy**

**EUCI Webinar - November 12 ,2009**

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Correction on Slide 15

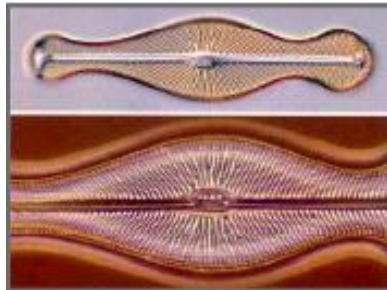
- Orientation to the Algal Industry
- Sustainability and Lifecycle Metrics
- Advantages: Conventional Oxyfuel Combustion
- Disadvantages: Conventional Oxyfuel Combustion
- Algae Synergy: Roller-Film Algae Cultivation Plus Oxyfuel
- Case: Coal-Electric Retrofit to Oxyfuel with CC&R
- Siting and Regulatory
- Crystal Ball Predictions
- Finding More Information

# **Orientation to the Algal Industry**

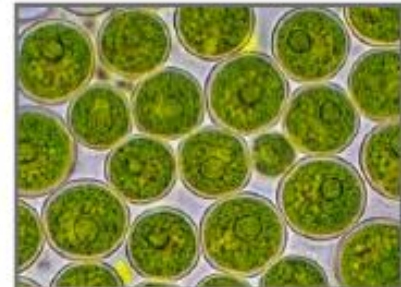
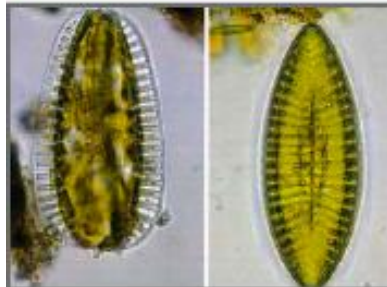
## Nature's answer for fuel, food and climate change

- **Masters of photosynthesis: Solar Powered Chemical Production**
- **Food and Fuel grown on non-arable land w/potentially low water needs**
- **CO<sub>2</sub> Emissions Recycled into Products**
- **Alga is a single cell, Algae is the plural of alga, Algal is an adjective**

**Micro-algae like these require microscopes**



**Macro-algae includes seaweed**



## CO2 Expelling Examples (Energy Released via Oxidation)

- Humans oxidize food
- Automobiles oxidize fuel
- Bacteria, Bugs & Yeast
- Coal & Gas Fired Power plants
- Fertilizer and Chemical plants

**Industrial Intensity at Present**

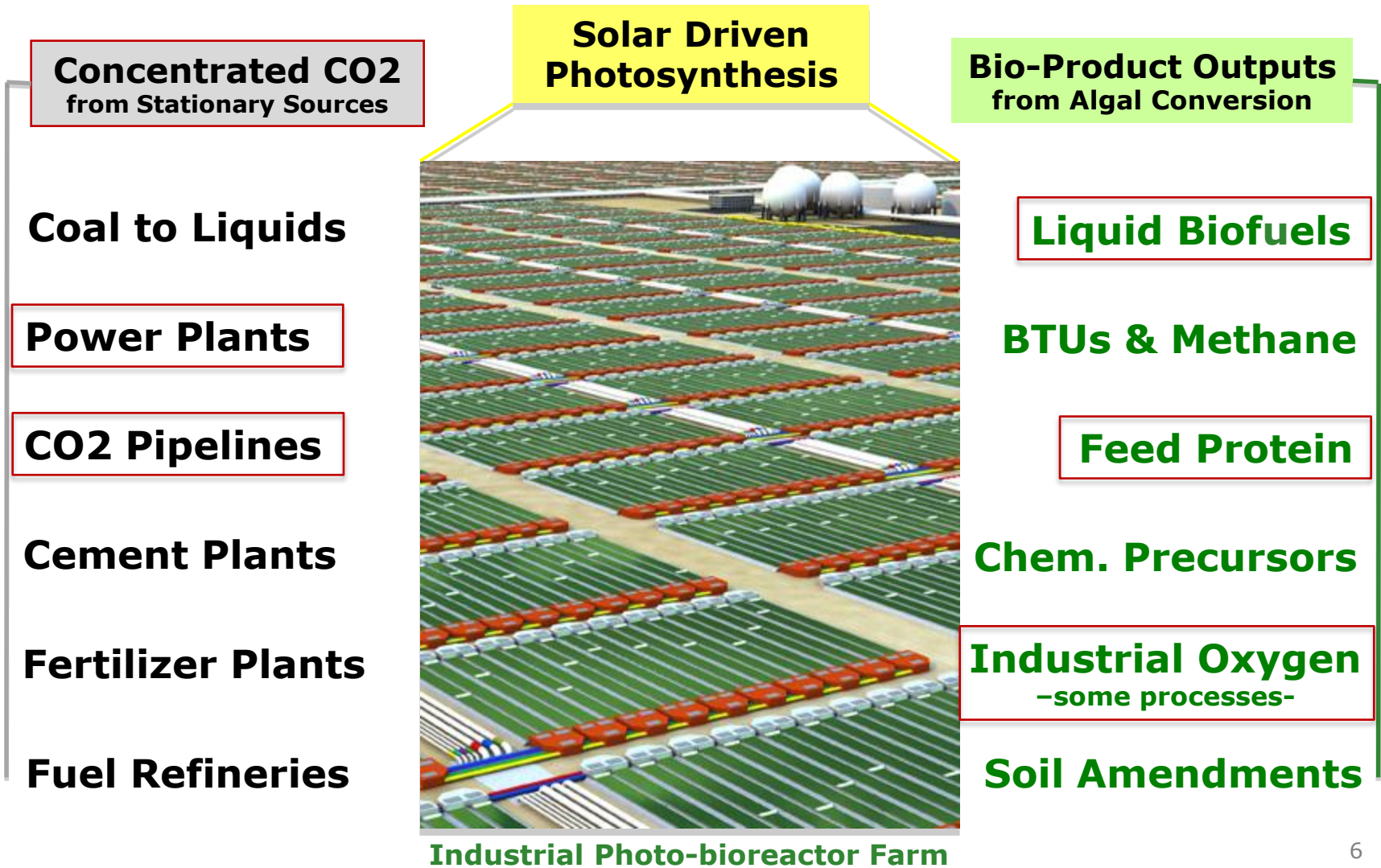
## CO2 Consuming Examples (Energy Stored & Oxygen Released)

- Domestic Crops release oxygen
- Ocean Plankton
- Forests and Grasslands
- Carbon Capture & Recycle (**CC&R**) algal farms

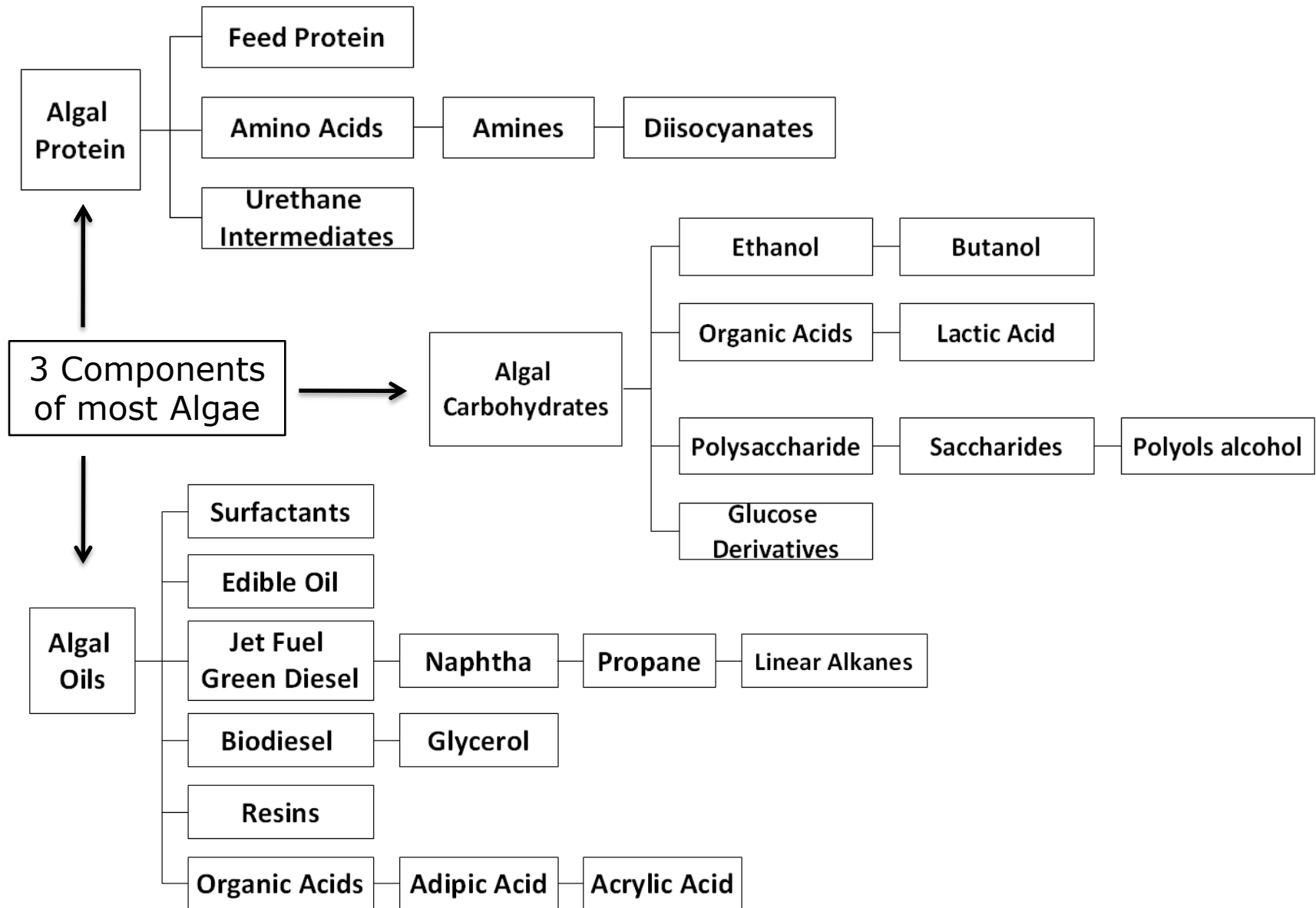
**Industrial Intensity Desired**

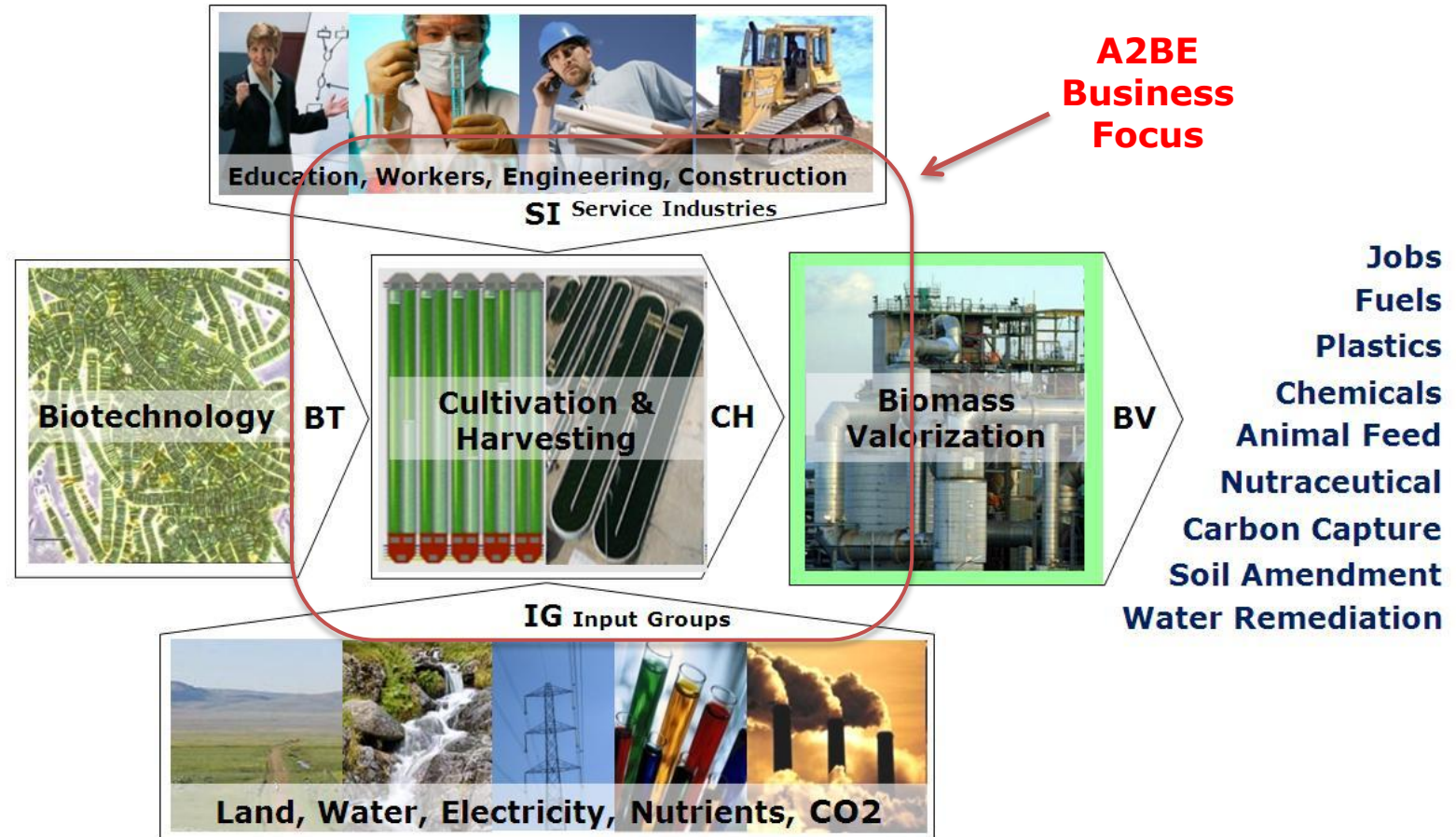
**CC&R: Allows Solar Power to be Stored in High Value Chemicals**

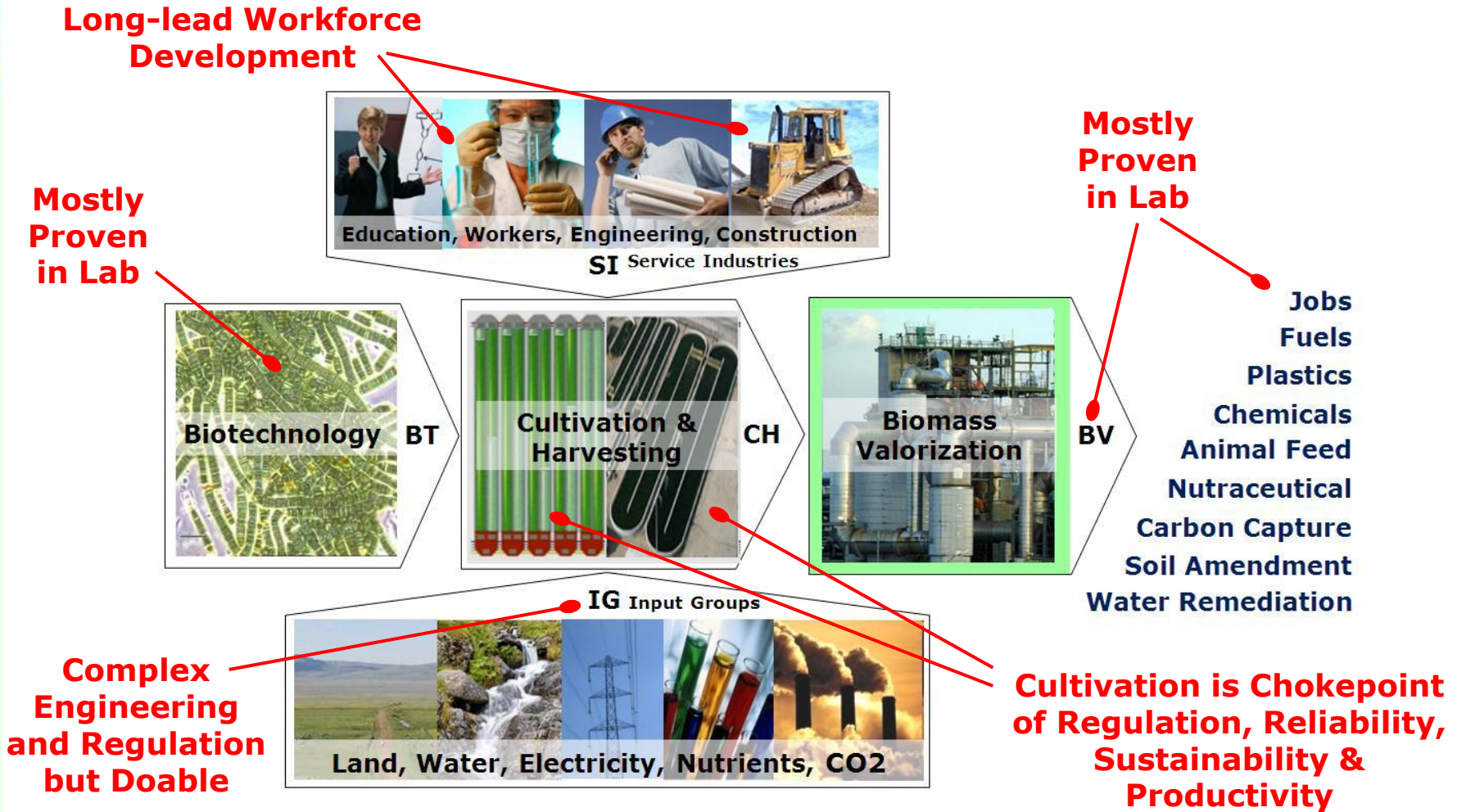
## Sun Restores Value to CO2 by Recycling back to Products



# Commodities & Chemicals Derived from Algae algae@work







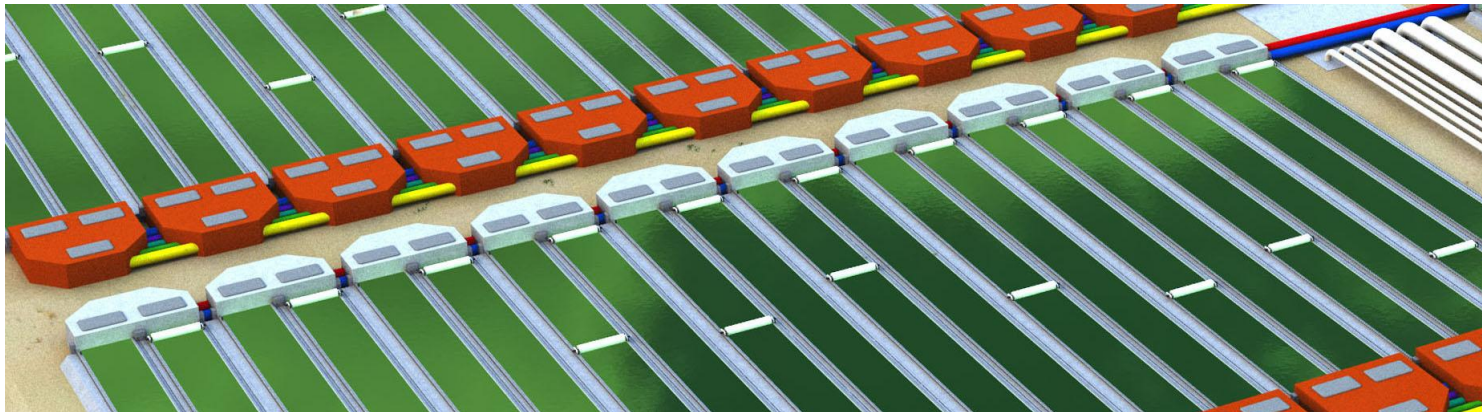
## “Open Raceway Ponds”

- Traditional technology, yet minimal usage
- Req. High humidity, Plentiful fresh water, Easy climate
- Lower in cost, Low gas control & product quality



## “Closed Photobioreactors”

- Still in development, no commercial usage
- Ok for Low humidity, Scarce fresh water, Hard climate
- Higher in cost, High gas control & product quality



# Performance and Sustainability

## Metrics for Algae

- Typical Working Values for Scenario Computation

## Future A2BE Closed System Est. Biomass Productivity:

**Average photosynthetic productivity: 55 grams-dw/m<sup>2</sup>-day**

- Typically only 75% of farm infrastructure can be photosynthetic  
**Farm Infrastructure Biomass Productivity: 60 Mt-dw/acre-year**
- Biomass is approximately 50% Carbon. CO<sub>2</sub> is 12/44ths = 27% carbon  
**Yearly Farm Uptake of CO<sub>2</sub>: 110 Mt CO<sub>2</sub>/acre-year**
- A reasonable expected "Fuel Fraction" of oil would be 30% of biomass  
**Oil Fuel Fraction per acre: 30% of 60 = 18 Mt/a = 5000 gal/acre**

## Future Open System Est. Biomass Productivity: 1/2 of A2BE Sys.

**Average photosynthetic productivity: 27.5 grams-dw/m<sup>2</sup>-day**

- Assume same 75% Infrastructure Photosynthetic fill factor  
**Farm Infrastructure Biomass Productivity: 30 Mt-dw/acre-year**
- Biomass still approximately 50% Carbon. CO<sub>2</sub> is 27% carbon  
**Yearly Farm Uptake of CO<sub>2</sub>: 55 Mt CO<sub>2</sub>/acre-year**
- A reasonable expected "Fuel Fraction" of oil is still 30% of biomass  
**Oil Fuel Fraction per acre: 30% of 30 = 9 Mt/a = 2500 gal/acre**

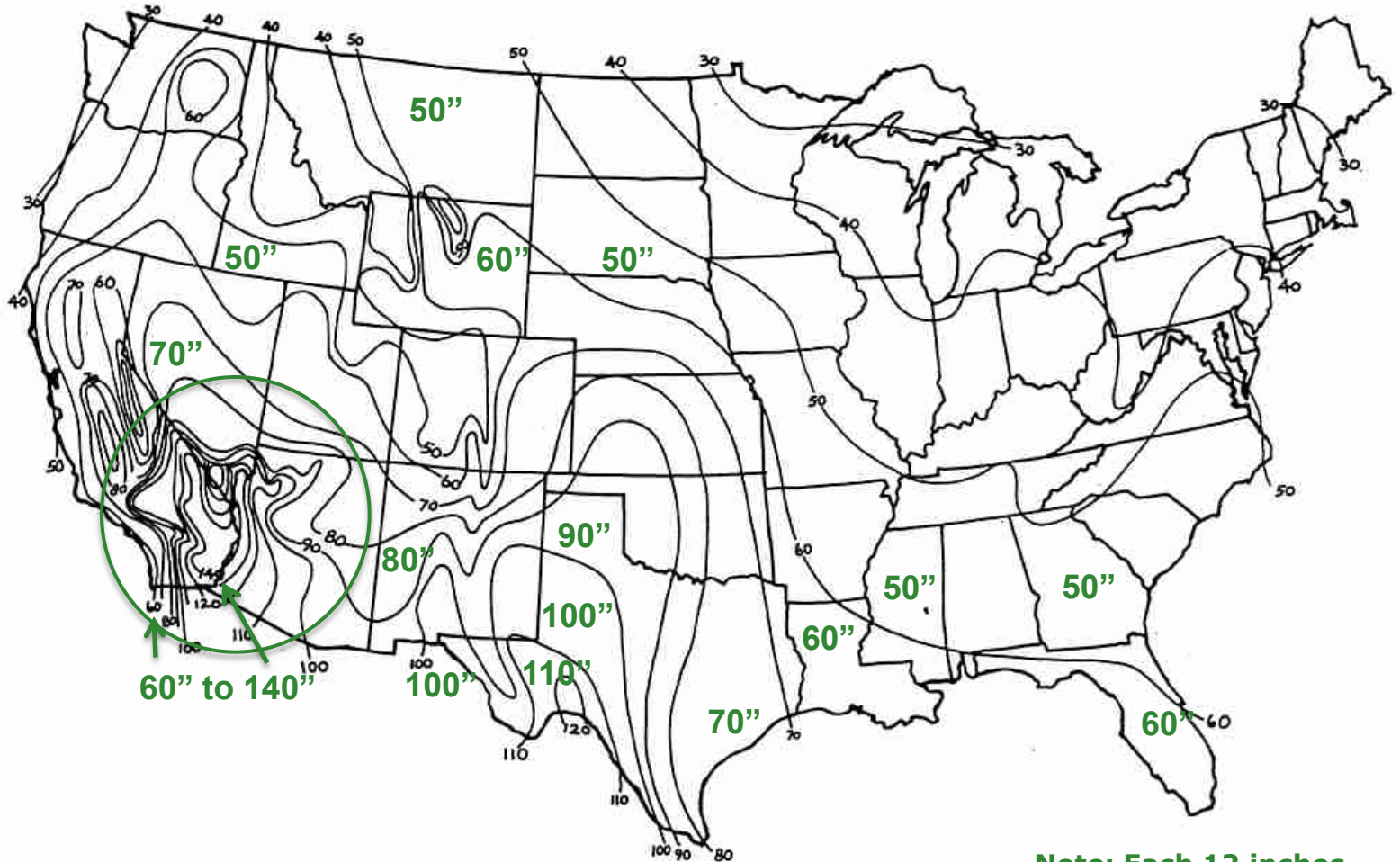
## Future A2BE Closed System Est. Fresh Water Use: 4 inches per year over area of photosynthesis.

- Roughly 75% of A2BE farm infrastructure is photosynthetic so  
**Consumption = 3 inches/year over algae farm infrastructure**
- Closed system has no incidental evaporation of water percolation
- A2BE's switchable thermal barrier predominantly cools farm w/o water
- Some water's hydrogen chemically converted to biomass
- Some water evaporated during cleaning and process flushing
- Most water used for occasional nighttime cooling of insulated system
- Does not include precipitation water saved by inhibiting soil evaporation

## A2BE Water Consumption per Product Output

- At 3" water consumption per acre  
**Consumption = 82,000 Gallons/acre-year**
- At 5000 gallons/acre plus 42 tons residual biomass production:  
**5 gallons water per 1 gallon oil and 5 Kg water per 1 Kg biomass**

## Pan Evaporation Map: Courtesy University of Arizona



Labels show the inches of fresh water that would evaporate from an open system per year

Note: Each 12 inches represents 1 acre foot:  
330,000 gallons/full-acre 14

## Open Pond System Estimated Fresh Water Use:

Assume average of 60+ inches pan evaporation per year

- Roughly 75% of Open Pond infrastructure is exposed so  
**Evaporation = 45 inches/year min over algae farm acreage**
- If we assume other water losses are comparatively small then:
- **Open Pond fresh water consumption = primarily evaporation**

## Open Pond Fresh Water Consumption per Product Output

- At "modest" 45" net water evaporation per acre  
**Consumption = 1,230,000 Gallons/acre-year**
- At 2500 gallons/acre plus 21 tons residual biomass production:  
**150 gallons water per 1 gal oil and 150 Kg water per 1 Kg biomass**  
**The numbers in red "150" are a correction. The webinar incorrectly stated "500" for this value.**

## Using brackish or salt water in open ponds *does not help*

- What evaporates is fresh water, not salt water, and it must be replaced
- Diluting with huge amounts of brackish water may damage aquifers
- Requires periodic "blowdown" disposal of highly saline algae waste water
- Growing w/seawater inlet-outlet discharges algae waste products into sea 15

## Future A2BE Closed System Est. Energy Usage:

**4 KW/acre continuous for cultivation system**

**2 KW/product-acre continuous for extraction, drying, productizing**

- Simplest product to analyze is dried whole algae for feed application
- New innovations in belt extraction and drying dramatically reduce power
- 1 acre cultivation plus product creation uses 50,000 KWhr/acre-year

**Power into product: 0.85 KWhr/Kg dry algae feed**

- A biomass energy value that Pimentel uses is 4.2 KWh/Kg biomass

**A2BE energy balance = 5**

- (5x more energy is stored as food than is consumed as electricity)

## **Energy Balance: Open Pond System**

- Not enough information available to calculate
- Replacing lost water using deep low-salt aquifers said to use a lot of power

- Efficient use and inter-plant recycling of nutrients
- Reliance on waste water sources for nutrients
- Embedded energy and CO2 footprint of farm inputs
- The life span of a farm infrastructure and CO2 footprint
- Portion of open system CO2 that enters atmosphere
- Hazardous biological emissions from open systems
- Hydrocarbon air emissions from open systems
- Air quality and animal pollution of open systems
- The carbon lifecycle effect of different algal products

**...Sustainability is a complex topic**



# Advantages:

## Conventional Oxyfuel Combustion

## Engineering Requirements of the “Hot, Flat, and Crowded” Global Era

- More Electricity per Person, & More People
- Reduced Carbon Life Cycle Emissions
- Mixed Coal, Methane and Biomass fuel inputs
- Grid Integration with Transient Power Sources
- Cross-Industry Synergistic Business Alliances
- Export of Sustainable Low Carbon Technologies

Oxyfuel burns fuel in nitrogen free environment such that flue gas is already chiefly CO<sub>2</sub> without needing to remove nitrogen

- Air Separation Unit (ASU) provides 95 to 97.5% pure oxygen
- Some CO<sub>2</sub> is recycled through combustion to prevent boiler melting
- Can be used with pulverized coal, methane, or biomass co-firing
- Oxygen Transport Membrane (OTM) combustion not covered here

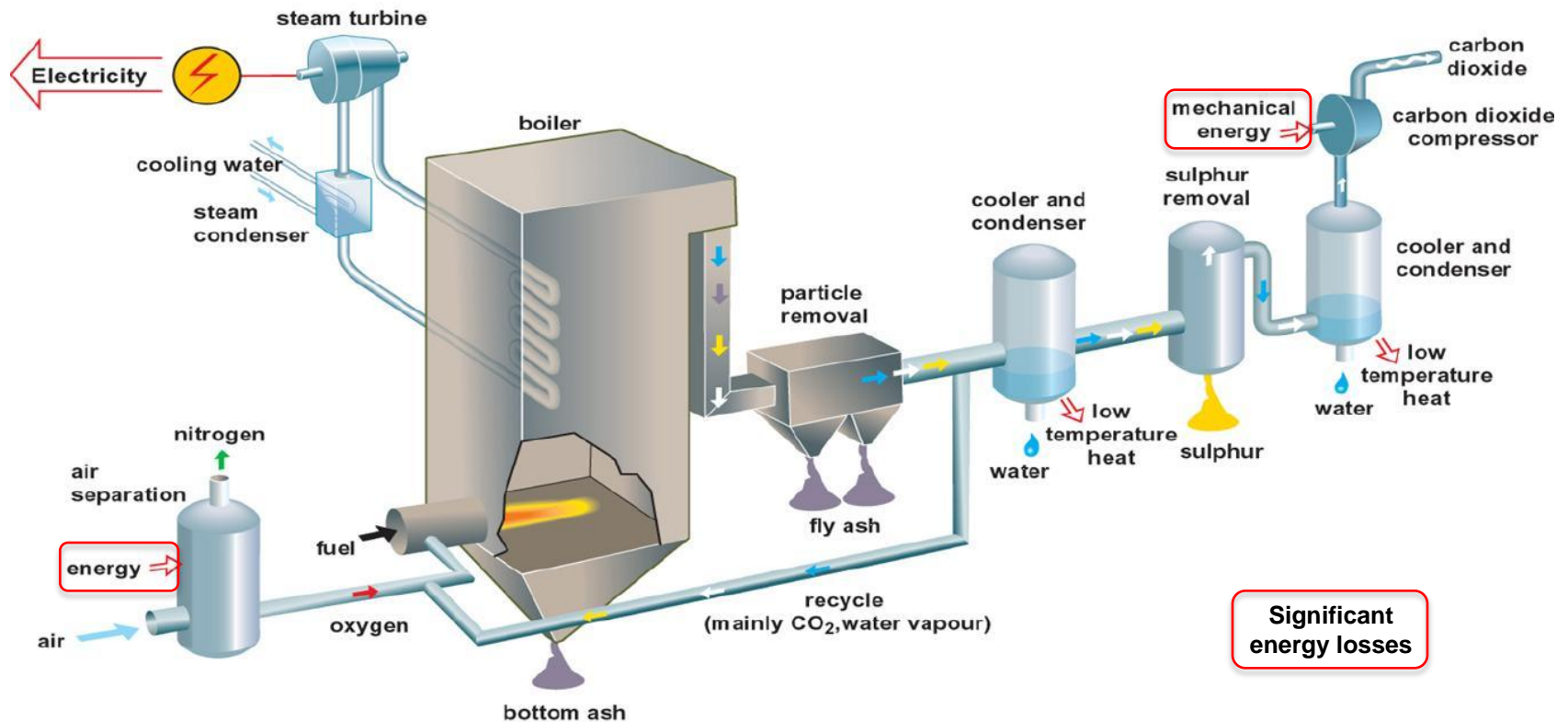


Figure courtesy of Vattenfall

## **Oxyfuel predominantly simplifies Carbon Capture - but also provides other important advantages**

- Potentially<sup>1</sup> higher Carnot generation efficiency
- Potentially<sup>2</sup> increase plant generation capacity
- Potentially<sup>3</sup> lower generation of NOx
- Can often be retrofitted into older power plants
- NOx & SOx removal easier from smaller gas volume
- Enables future “topping cycles” to add efficiency

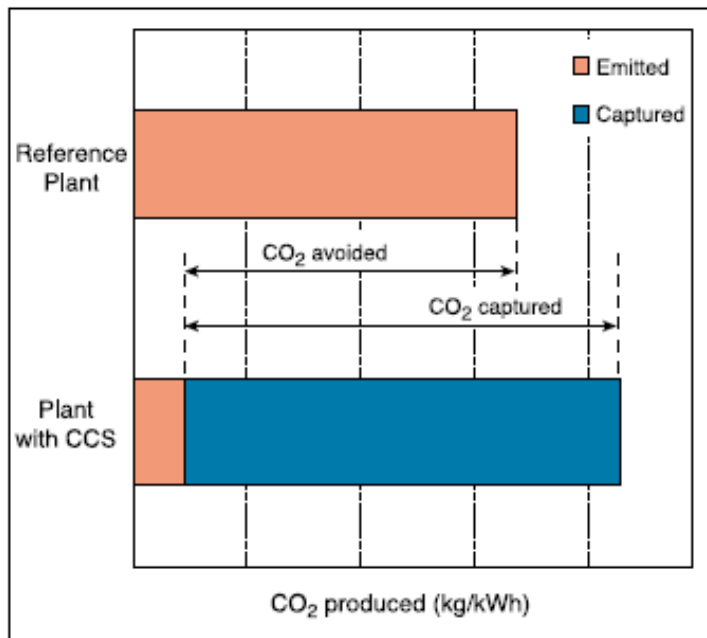
1. Limited by NOx and materials at high temperatures needed for high Carnot eff.
2. Capacity increase of 15% dominated by additional 23% of parasitic load
3. Nitrogen inherent in coal and biomass means NOx removal still needed



## **Disadvantages: Conventional Oxyfuel Combustion**

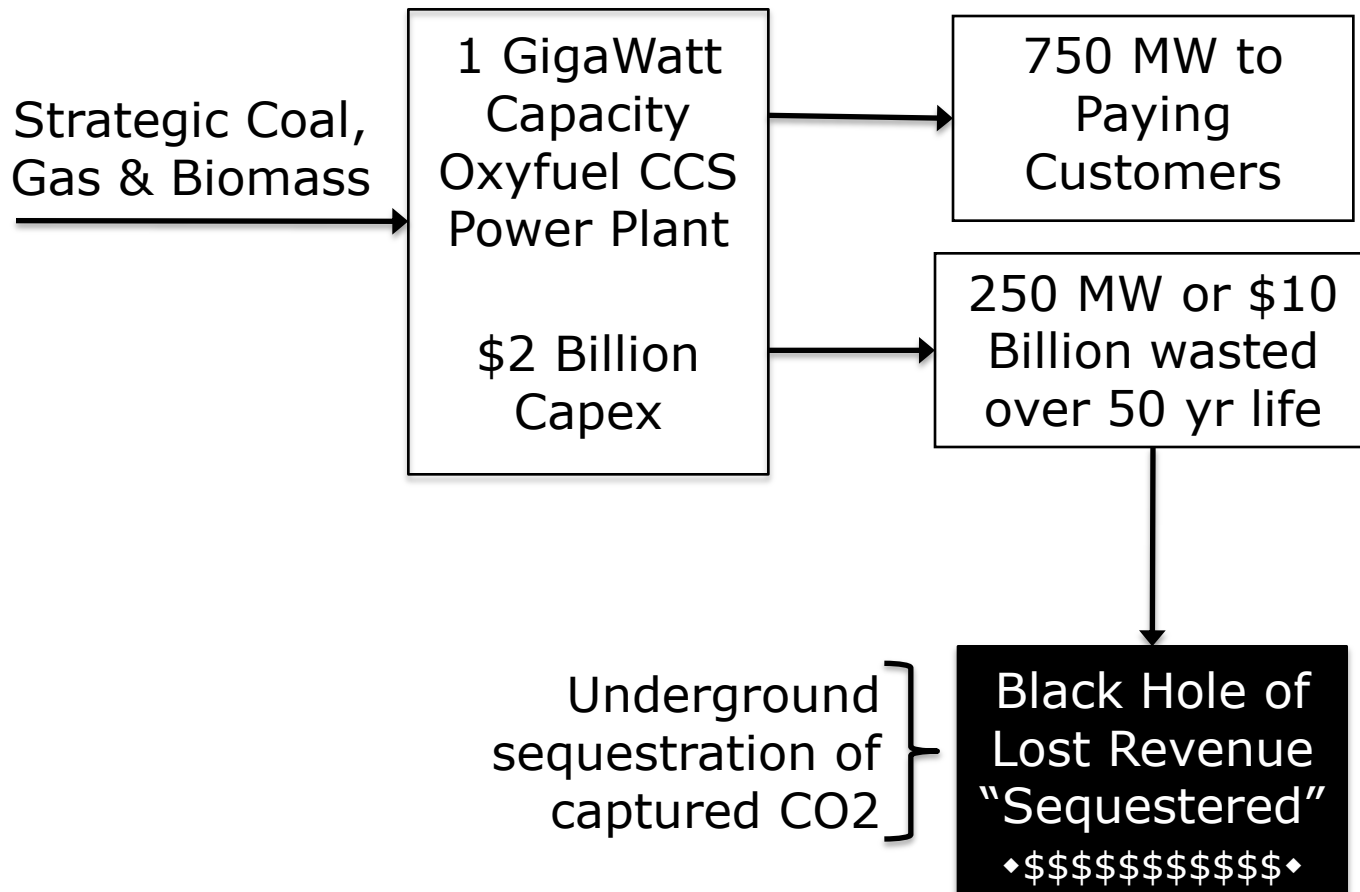
## In practice efficiency and capacity advantages lost to oxygen generation and CO2 compression demands

- Modern Oxyfuel concepts lose 23% gross generated power due to oxygen generation and CO2 compression
- 23% more fuel is burned for each unit of power
- Net electricity production reduced 10-23% over pre-Oxyfuel



Currently all new plant designs need to burn more fuel and generate more CO2 in order to generate the additional power needed to sequester CO2

## Pumping Power Revenue down a black hole?

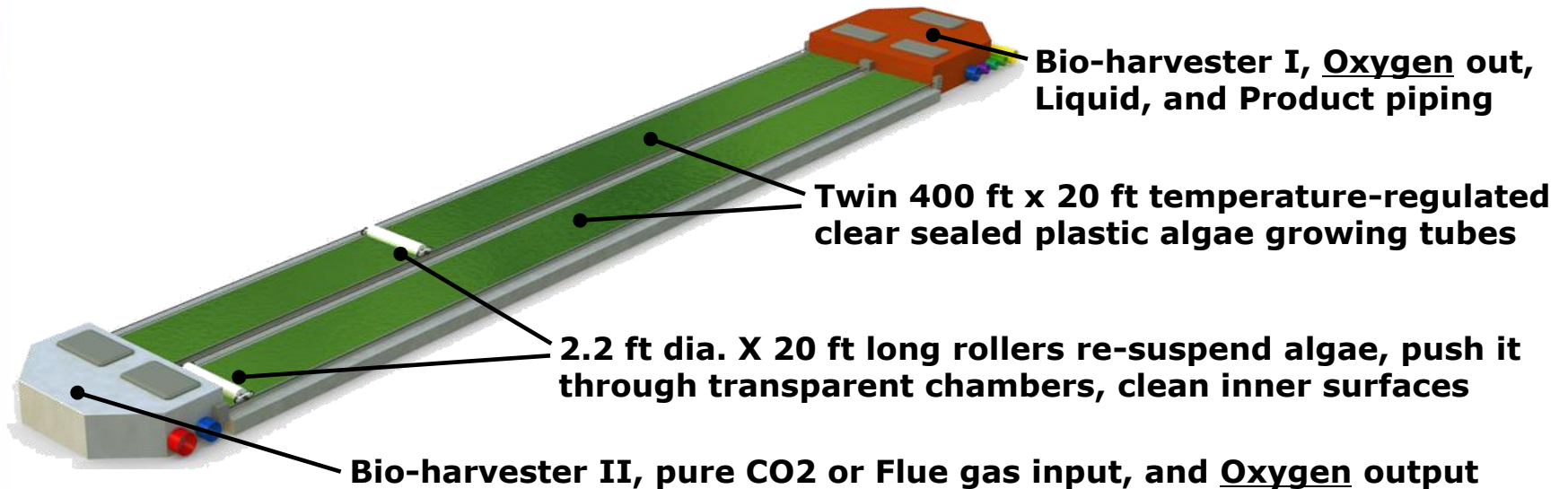


There must be a better way...



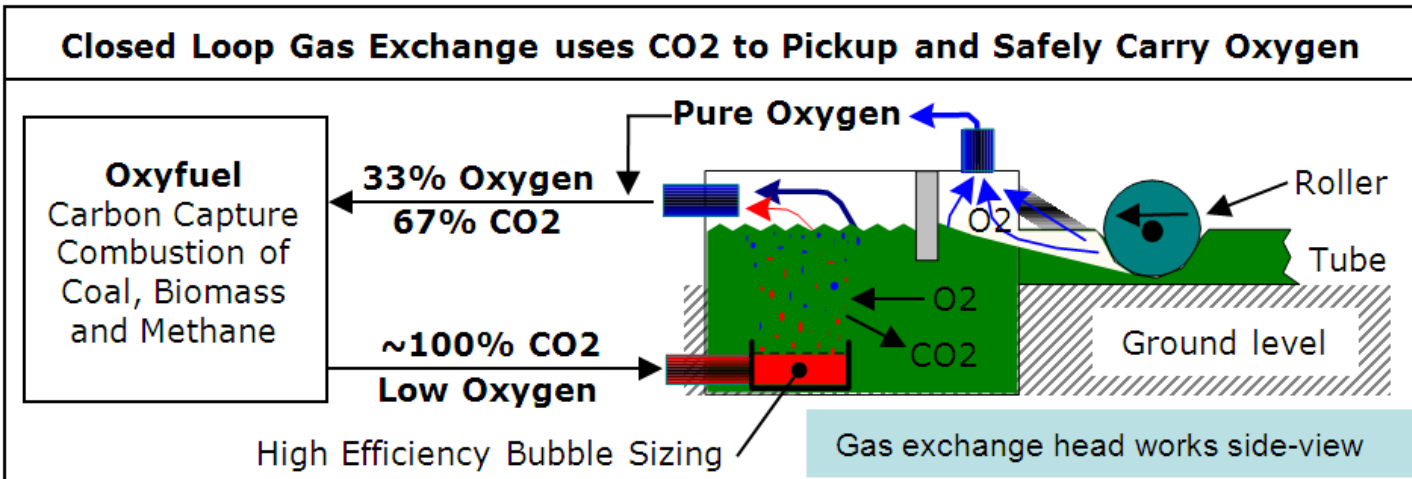
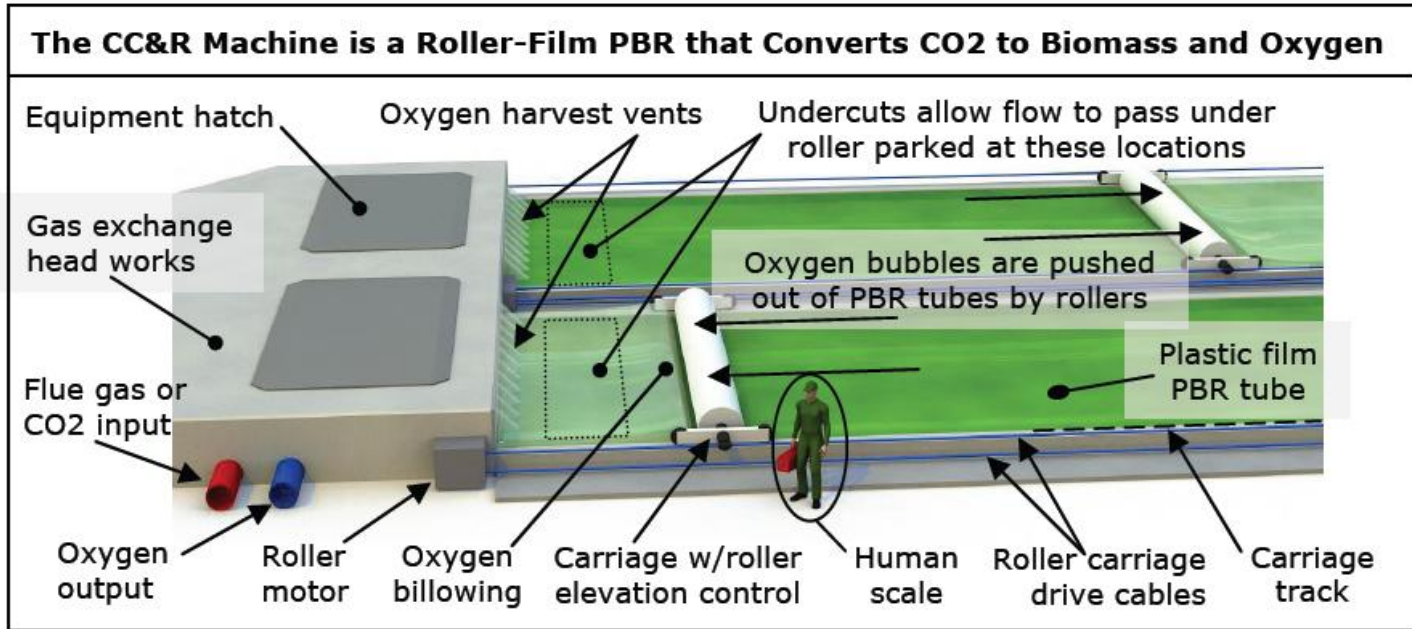
# **The Synergy with Algae: Roller-Film Algae Cultivation Plus Oxyfuel**

## Roller-Film Closed Photobioreactor module



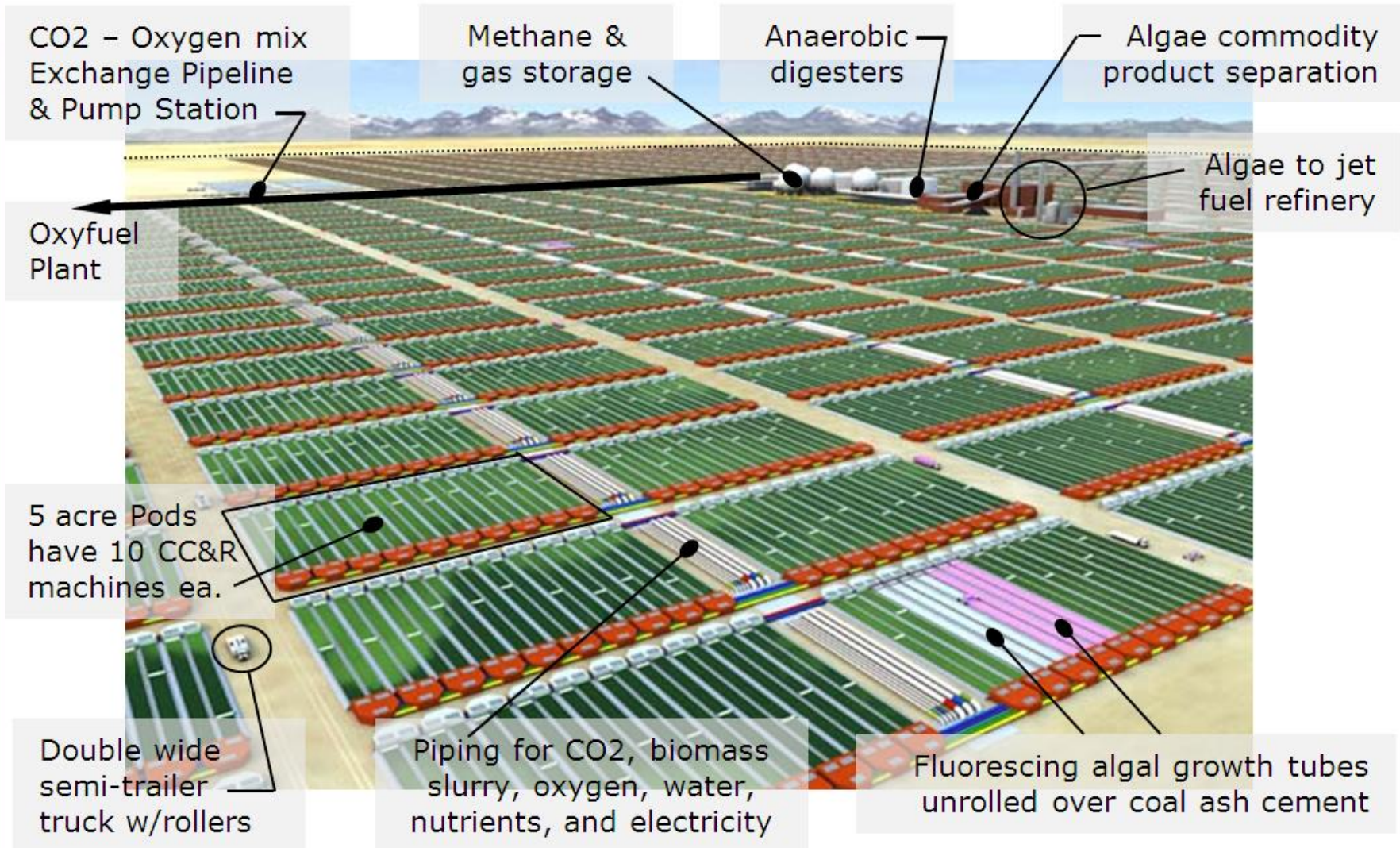
- **Footprint: 1/2 acre each, 450 ft long x 50 ft wide**
- **CO2 Consumption: 110 tons CO2/acre-year**
- **Precision Biomass Generation: 60 tons/acre-year**
- **Total Water use: Very Low at 3 inches/year equiv.**

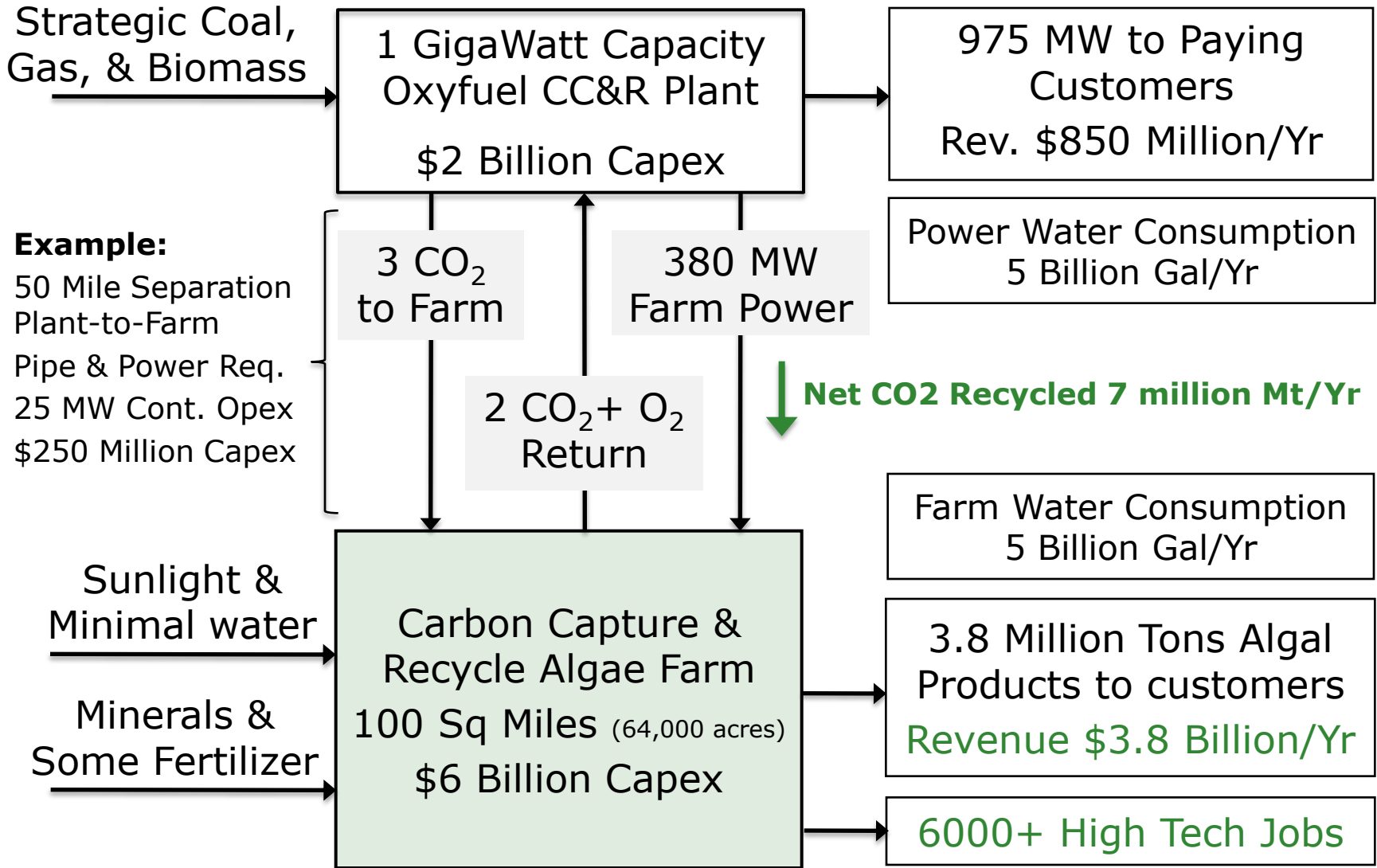
**Core Claims: Ave. yearly algal productivity in 2012 = 55 gms-dw/m<sup>2</sup>-day photosynthetic, 2020 total farm cost \$100k/acre**



# CO2 Capture and Recycle (CC&R) Farm Layout

## Industrially Reliable, Scalable & Permittable







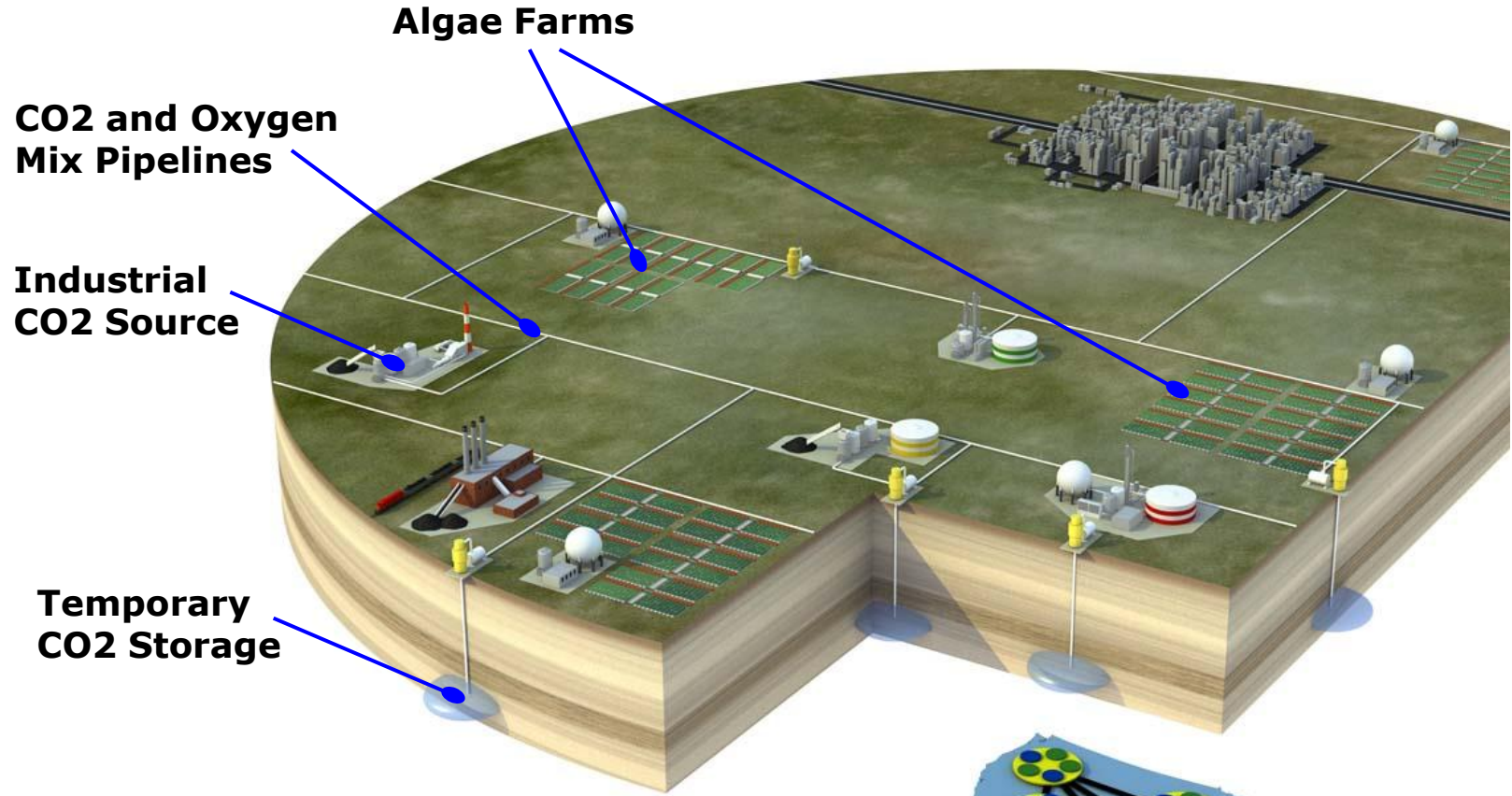
## Siting and Regulatory

## Issues to Watch:

- **Use of Genetically Modified Algae**
- **Algae and Water Use Conversation**
- **Agricultural Water and Dust Bowl Problems**
- **Acceleration of Natural Gas Generation**
- **Foreign Oil and Political Tensions**

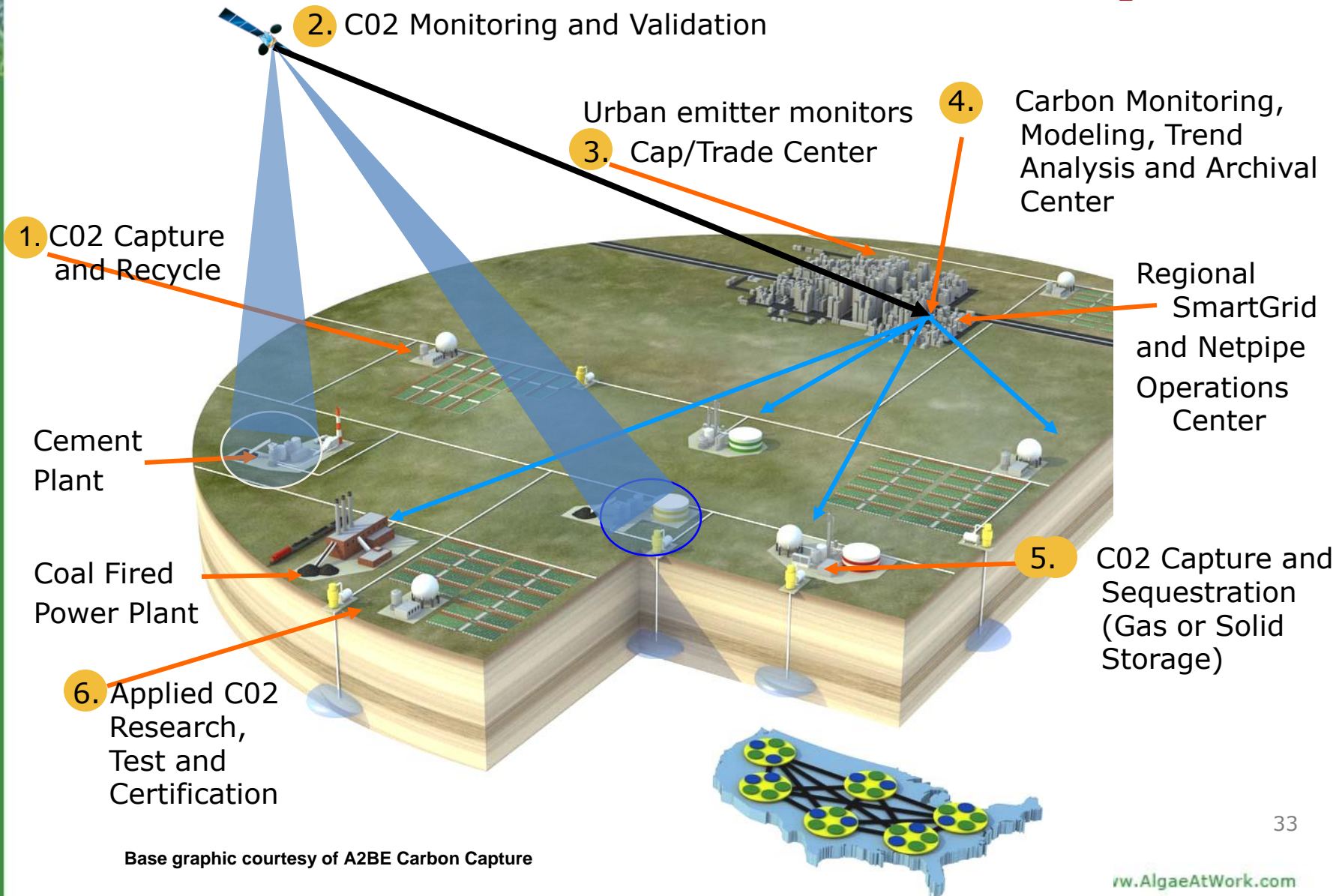
## Initiatives to Watch:

- **General Accounting Office Oversight**
- **Air Force & Mil Alternative Fuel Initiatives**
- **Coal/Gas/Biomass to Liquids (CTL/GTL/XTL)**
- **Cap and Trade or Carbon Tax**
- **CO2 Pipeline Initiatives**



Grid dampens and distributes CO2 and Oxygen Mixes between Farms and Users

## Raytheon Vision for a National Carbon Architecture



## CC&R Will Reduce Atmospheric CO<sub>2</sub> While increasing the standard of living on the planet

### **Sequestration**

- Stable and profitable non-fuel algal products like plastics, waxes, and humic soil improvement permanently capture carbon

### **Displacement**

- Fuels for transportation and industry recycle carbon with solar energy - keeping fossil carbon in ground

### **Avoidance**

- Algal based products can increase industry sector energy efficiencies and avoid BAU\* release of CO<sub>2</sub> emissions

### **Uptake**

- Algal based soil amendments can vastly enhance soil uptake of atmospheric CO<sub>2</sub> and improve land productivity and water retention

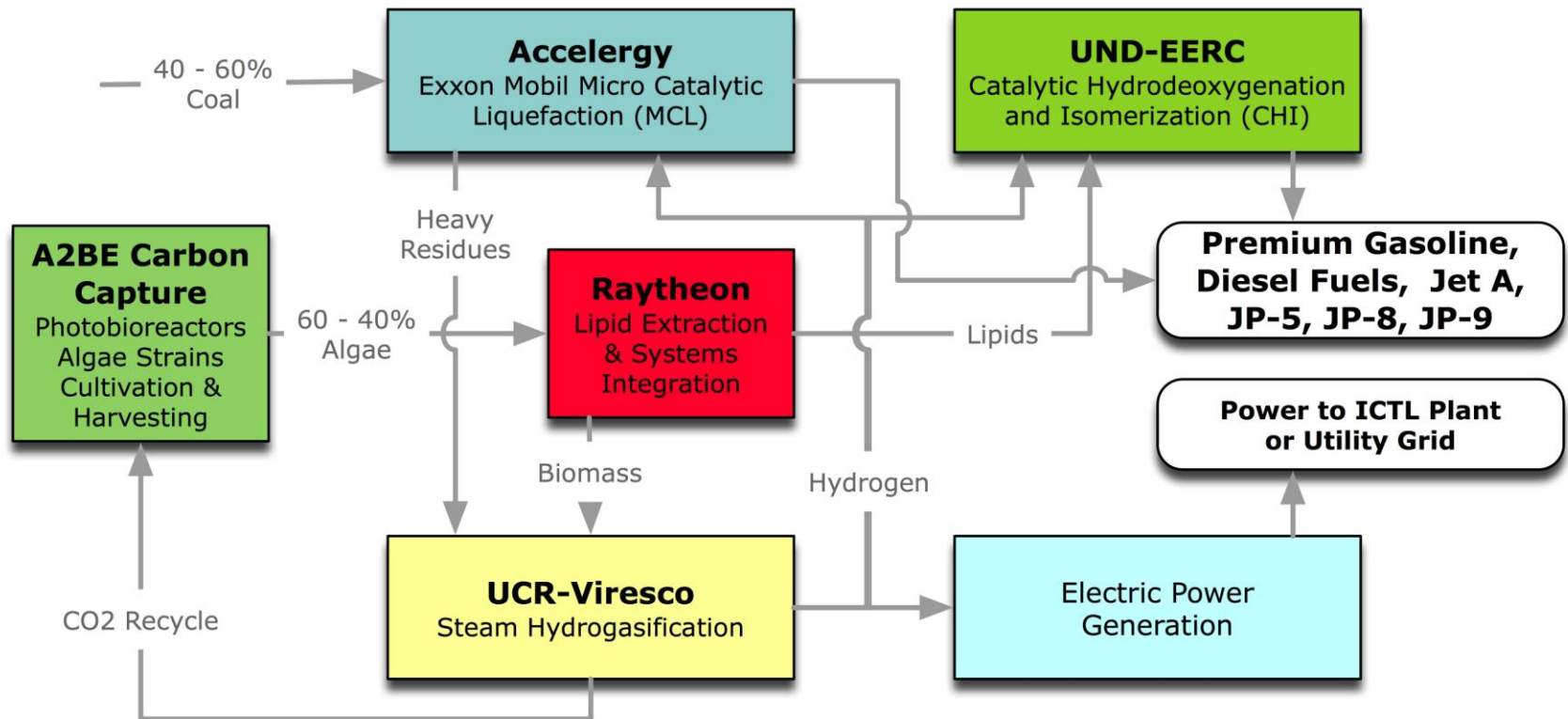
\*BAU - Business As Usual



## Crystal Ball Predictions

## CC&R's First Application – Low-Carbon Jet Fuel Alliance

### Integrated Carbon to Liquid (ICTL) Fuels Technology Alliance



UND: Univ. of North Dakota  
UCR: Univ. of CA, Riverside

Will Power Generation Alliance be Next? 36

- Algal Biomass Organization (ABO)  
[www.algalbiomas.org](http://www.algalbiomas.org)
- Commercial Aviation Alternative Fuels Initiative (CAAFI)  
[www.caafi.org](http://www.caafi.org)
- Accelergy  
[www.accelergy.com](http://www.accelergy.com)
- A2BE Carbon Capture LLC  
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